## **Data sheet**

6ES7312-1AE14-0AB0



SIMATIC S7-300, CPU 312 Central processing unit with MPI, Integr. power supply 24 V DC, Work memory 32 KB, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.2 + SP1 or higher with HSP 218
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1 s
Input current	
Current consumption (rated value)	650 mA
Current consumption (in no-load operation), typ.	140 mA
Inrush current, typ.	3.5 A
I <sup>2</sup> t	1 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	4 W
Memory	
Work memory	
• integrated	32 kbyte
<ul><li>expandable</li></ul>	No
Load memory	
<ul><li>Plug-in (MMC)</li></ul>	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
<ul><li>without battery</li></ul>	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.1 μs
for word operations, typ.	0.24 μs
for fixed point arithmetic, typ.	0.32 μs
for floating point arithmetic, typ.	1.1 µs

PU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
OB .	
<ul><li>Number, max.</li></ul>	1 024; Number range: 1 to 16000
• Size, max.	32 kbyte
FB	
<ul><li>Number, max.</li></ul>	1 024; Number range: 0 to 7999
• Size, max.	32 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	32 kbyte
OB	
Number, max.	see instruction list
• Size, max.	32 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4; OB 80, 82, 85, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
additional within an error OB	4
ounters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
EC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
EC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
ata areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	32 kbyte
Flag	OZ NOVIC
• Size, max.	256 byte
w COVER THEAT	200 6716

Detectivity	MD 0.1- MD 45
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	V I DD
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
per priority class, max.	32 kbyte; Max. 2 KB per block
Address area	
I/O address area	
<ul><li>Inputs</li></ul>	1 024 byte
Outputs	1 024 byte
Process image	
<ul><li>Inputs</li></ul>	1 024 byte
<ul> <li>Outputs</li> </ul>	1 024 byte
<ul> <li>Inputs, adjustable</li> </ul>	1 024 byte
<ul> <li>Outputs, adjustable</li> </ul>	1 024 byte
<ul> <li>Inputs, default</li> </ul>	128 byte
Outputs, default	128 byte
Digital channels	
• Inputs	256
— of which central	256
Outputs	256
— of which central	256
Analog channels	
• Inputs	64
— of which central	64
<ul><li>Outputs</li></ul>	64
— of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
• integrated	0
• via CP	4
Number of operable FMs and CPs (recommended)	-
• FM	8
• CP, PtP	8
• CP, LAN	4
Rack	*
	1
Racks, max.      Modulos per rack, max.	
Modules per rack, max.  Time of day.	8
Time of day	
Clock	
Software clock	Yes
retentive and synchronizable	No; Buffered: No, Can be synchronized: Yes
Deviation per day, max.	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	the clock continues at the time of day it had when power was switched off
Operating hours counter	VII
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
	1 h
<ul><li>Granularity</li><li>retentive</li></ul>	
	Yes; Must be restarted at each restart
Clock synchronization	Voc
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	

November of distance is	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Interface types	INO
• RS 485	Yes
<ul><li>NS 403</li><li>Output current of the interface, max.</li></ul>	200 mA
Protocols	200 1117
MPI	Yes
PROFIBUS DP master	No
PROFIBUS DP master      PROFIBUS DP slave	No
Profibus DP stave     Point-to-point connection	No
MPI	INO
Transmission rate, max.	187.5 kbit/s
Services	107.3 KDIUS
— PG/OP communication	Yes
— Routing	No
Global data communication	Yes
Global data communication  S7 basic communication	Yes
— S7 basic communication  — S7 communication	
— S7 communication  — S7 communication, as client	Yes; Only server, configured on one side No
— S7 communication, as server	Yes
	Tes
Protocols	N
PROFisate	No
communication functions / header	
PG/OP communication	Yes
Data record routing	No
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or
C7 communication	X_GET as server)
S7 communication	Voc
• supported	Yes
as server     as aliant	Yes
as client      User data per job, may	Yes; Via CP and loadable FB
User data per job, max.      User data per job (of which consistent), max.	180 byte; With PUT/GET
User data per job (of which consistent), max.      Campatible computation.	240 byte; as server
S5 compatible communication	Veguria CD and leadable FC
<ul><li>supported</li></ul>	Yes; via CP and loadable FC

Number of connections	
overall	6
usable for PG communication	5
reserved for PG communication	1
adjustable for PG communication, min.	1
adjustable for PG communication, max.	5
usable for OP communication	5
reserved for OP communication	1
adjustable for OP communication, min.	1
adjustable for OP communication, min.  - adjustable for OP communication, max.	5
usable for S7 basic communication	2
reserved for S7 basic communication	0
adjustable for S7 basic communication, min.	0
adjustable for S7 basic communication, min.  - adjustable for S7 basic communication, max.	2
S7 message functions	2
Number of login stations for message functions, max.	6; Depending on the configured connections for PG/OP and S7 basic
Number of login stations for message functions, max.	communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
<ul><li>of which status variables, max.</li></ul>	30
<ul><li>of which control variables, max.</li></ul>	14
Forcing	
<ul><li>Forcing</li></ul>	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
<ul><li>— of which powerfail-proof</li></ul>	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	Very VE 0.0Dd on high and Will 1994
STEP 7  configuration / programming / header	Yes; V5.2 SP1 or higher with HW update
configuration / programming / header	see instruction list
Command set     Necting levels	see instruction list 8
Nesting levels     System functions (SEC)	
System functions (SFC)     System function blocks (SFD)	see instruction list
System function blocks (SFB)  Programming language	see instruction list
Programming language	Vos
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes

— GRAPH	Yes	
— HiGraph®	Yes	
Know-how protection		
<ul> <li>User program protection/password protection</li> </ul>	Yes	
Block encryption	Yes; With S7 block Privacy	
Dimensions		
Width	40 mm	
Height	125 mm	
Depth	130 mm	
Weights		
Weight, approx.	270 g	

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